

Promoting mechanism of potassium in preferential CO oxidation on Pt/Al₂O₃

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Abstract

The addition of potassium enhanced the activity of preferential CO oxidation on Pt/Al₂O₃. The additive effect of potassium weakened the interaction between CO and Pt, and also changed the CO adsorption site. FTIR observations under the PROX conditions suggested the presence of adsorbed species derived from O₂ and H₂ such as OH species, which can be related to the promoting effect of H₂ present in the PROX reaction. © 2007 Elsevier Inc. All rights reserved.

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1. Introduction

Hydrogen is a promising energy carrier associated with fuel cell technology [1], where one hydrogen production method is the steam-reforming reaction of hydrocarbons and oxygenates. In this case, the product of gases can contain CO as an impurity, which can be considered a poison for the anode catalyst [2–4]. Preferential CO oxidation in H₂-rich mixtures is an important reaction in terms of the purification of fuel gas [5].

There have been many reports on supported noble metal catalysts, such as Pt [6–33], Pd [15,34], Ru [15,35] and Rh [36–39], for preferential CO oxidation in H₂-rich gas. In particular, the effect of various additives has been investigated [6,11,18,19,24,25,27]. In addition, Au [40–46] and Cu [47–50] catalysts also exhibit high performance, which generally can be explained by the weaker interaction with CO compared with noble metal catalysts. Recently, the addition of alkali metal to noble metal catalysts in preferential CO oxidation has been re-

ported [6–8,34,36–39]. Pt clusters supported on Cs-modified SiO₂ showed higher turnover rate and selectivity than clusters of similar size dispersed on SiO₂ and Al₂O₃; the modification effect can be explained by the disruption of CO monolayer growth through promotion of the formation of unreactive chemisorbed carbon via CO dissociations and disproportionation [6]. In contrast, in the case of Pt/Al₂O₃ modified with potassium, the adsorption site of CO on Pt was changed drastically, and the interaction between CO and Pt became weaker with the addition of potassium [51]. Our group has reported that the optimized K–Pt/Al₂O₃ catalyst was very effective in decreasing CO concentration to <10 ppm in fuel gas; in particular, the activity of CO oxidation was promoted drastically by the presence of H₂ [7,8]. In the present work, we investigated the effect of potassium on catalytic properties in preferential CO oxidation by means of transmission electron microscopy (TEM), extended X-ray adsorption fine structure (EXAFS), X-ray near-edge structure (XANES), and in situ Fourier transform infrared spectroscopy (FTIR). In particular, we attempted to elucidate the promoting mechanism of potassium on Pt/Al₂O₃ in preferential CO oxidation.

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2. Experimental

2.1. Catalyst preparation

The Al₂O₃ support (JRC-ALO-4 from Japan Reference Catalyst [JRC]; BET surface area, 170 m²/g) was used as support materials. Before impregnation, Al₂O₃ was calcined for 3 h in air at 873 K. Pt/Al₂O₃ catalyst was prepared by impregnating the Al₂O₃ with an aqueous solution of Pt(NO₂)₂(NH₃)₂ (Soekawa Chemical Co., Ltd.). After impregnation, the sample was dried at 383 K for 12 h and then calcined in air at 773, 823, and 873 K for 3 h. The calcination temperature of the catalysts is denoted in an angle bracket, for example, Pt/Al₂O₃ [773]. The loading amount of Pt was 2 wt%. The Pt/Al₂O₃ catalysts modified with potassium also were prepared, and the modification method was as follows. After the impregnation with the aqueous solution of Pt(NO₂)₂(NH₃)₂, the sample was dried at 383 K for 12 h. After further impregnation of the dried sample with an aqueous solution of KNO₃ (Wako Pure Chemical Industries, Ltd.), it was dried again at 383 K for 12 h and calcined at 773 K for 3 h. The loading amount of potassium is described in the molar ratio to Pt (K/Pt = 10). The Pt/Al₂O₃ catalysts modified with potassium are denoted as K–Pt/Al₂O₃ and the molar ratio of K/Pt is shown in parentheses like K–Pt/Al₂O₃ (10). The catalysts were reduced with hydrogen at 773 K for 1 h in the reactor before the activity test.

2.2. Activity test of preferential CO oxidation and related reactions

Preferential CO oxidation in H₂-rich gas was carried out in a fixed-bed flow reaction system at atmospheric pressure using 100 mg of the catalyst at the total flow rate of 100 cm³/min (STP) (GHSV = 30,000 h⁻¹). The feed stream contained 0.2% CO, 0.2% O₂, and 75% H₂, and it was balanced with helium. The effluent gas was analyzed using an online gas chromatograph (GC) system equipped with a thermal conductivity detector. The activity was evaluated by CO and O₂ conversions, which can be calculated on the basis of CO and O₂ concentrations in the reactant gas and the effluent gas. The selectivity of CO oxidation is defined as the ratio of O₂ consumption for the CO oxidation to the total O₂ consumption. The preferential CO oxidation in H₂-rich stream is denoted as PROX here. As a reference, we also carried out the activity test of CO oxidation in the absence of H₂. Here the feed stream contained 0.2% CO, 0.2% O₂, and it was balanced with helium. This CO oxidation in the absence of H₂ is denoted as CO + O₂. As another reference, the activity of the water–gas shift reaction was also tested; the feed contained 0.2% CO, 3% H₂O, and balance He. The steam is introduced by a gas-stripping method. In all reactions, the activity was observed for 30 min at each condition. Because almost no deactivation was observed, the results of the activity test correspond to those under the steady-state condition.

2.3. Catalyst characterization

2.3.1. Measurement of adsorption amount of CO and H₂

The catalysts were characterized by the amounts of H₂ and CO adsorption. The amount of the irreversible adsorption of H₂ and CO (H/Pt, CO/Pt) was measured at room temperature in a vacuum system (sample weight, 0.15 g; dead volume, 65 cm³) by the volumetric method [38]. The samples are pretreated in O₂ at 773 K for 1 h, followed by H₂ reduction at 773 K for 1 h at atmospheric pressure. The equilibrium pressure of H₂ and CO was about 1.0 kPa.

2.3.2. TEM observation

Transmission electron microscope (TEM) images were obtained using a JEOL JEM-2010F microscope operated at 200 kV. First, the catalysts were reduced by H₂ pretreatment at 773 K for 1 h in a fixed-bed reactor. After the reduction, samples were stored under vacuum until the measurements were made. Samples were dispersed in 2-propanol using supersonic waves, and they were put on Cu grids for TEM observation under air atmosphere. Average particle size (d) is calculated by $d = \sum n_i d_i^3 / \sum n_i d_i^2$ (n_i , number of pieces; d_i , particle size) [52].

2.3.3. EXAFS and XANES

Pt L₃-edge EXAFS and XANES spectra was measured at the BL-12C station of the Photon Factory at the High-Energy Accelerator Research Organization (proposal 2005G041). The storage ring was operated at 2.5 GeV. A Si(111) single crystal was used to obtain a monochromatic X-ray beam. The monochromator was detuned to 60% maximum intensity to avoid higher harmonics in the X-ray beam. Two ion chambers filled with Ar and 15% Ar diluted N₂ for Pt L₃-edge EXAFS were used as detectors of I and I_0 , respectively. The samples for the measurement were prepared by pressing 200 mg of catalyst powder to disks. The thickness of the samples was chosen as 0.6–0.7 mm (10 mm ϕ), to give an edge jump of 0.7. The samples were pretreated at 773 K with H₂ for 1 h. After the pretreatment, we transferred the samples to the measurement cell without exposing the sample disk to air, using a glove box filled with nitrogen. EXAFS and XANES data were collected in transmission mode at room temperature. For EXAFS analysis, the oscillation was first extracted from the EXAFS data by a spline smoothing method [53]. The oscillation was normalized by the edge height at ca. 50 eV. The Fourier transformation of the k^3 -weighted EXAFS oscillation from k space to r space was performed over the range of 30–160 nm⁻¹ to obtain a radial distribution function. The inversely Fourier filtered data were analyzed by a common curve-fitting method [54,55]. For the curve-fitting analysis, the empirical phase shift and amplitude functions for Pt–Pt and Pt–O bonds were extracted from the data for Pt foil and Na₂Pt(OH)₆, respectively. In the analysis of XANES spectra, the normalized spectra were obtained by subtracting the pre-edge background from the raw data with a modified Victoreen equation and normalizing them by the edge height [56–59]. The EXAFS data were analyzed using REX2000 version 2.3.3 (Rigaku Corp.).

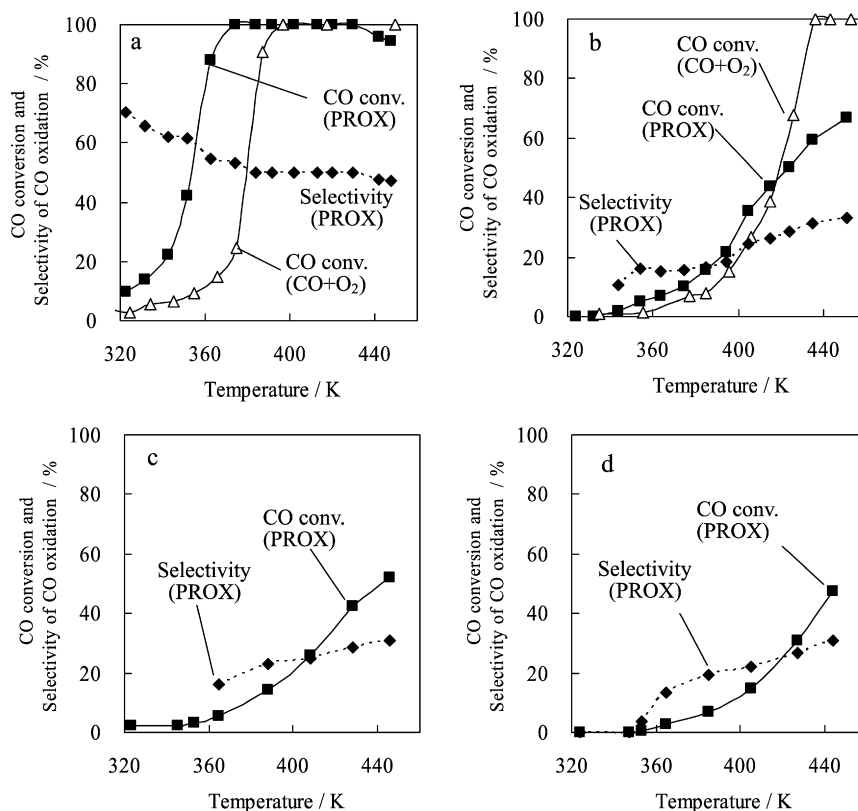


Fig. 1. Reaction temperature dependence of CO conversion (■, △) and selectivity of CO oxidation (◆) in PROX and CO + O₂ reactions. (a) K-Pt/Al₂O₃ (10), (b) Pt/Al₂O₃ [773], (c) Pt/Al₂O₃ [823], (d) Pt/Al₂O₃ [873] Reaction conditions: PROX: 0.2% CO, 0.2% O₂, 75% H₂, He balance (■, ◆); CO + O₂: 0.2% CO, 0.2% O₂, He balance (△).

2.3.4. FTIR measurements

FTIR spectra were recorded with a Nicolet Magna 550 spectrometer equipped with a MCT detector (resolution, 4 cm⁻¹) in a transmission mode, using an in situ IR quartz cell with CaF₂ windows. All samples for the IR measurements were pressed into self-supporting 20-mm-diameter, 300-mg wafers. The sample was transferred to the IR cell connected to the closed circulation systems and then reduced with H₂ at 773 K for 1 h at 13 kPa. After pretreatment, the sample was cooled to 313 K, and the gases (CO, CO + O₂, CO + O₂ + H₂) were introduced to the IR cell connected to the flow and evacuating system. Temperature dependence of the FTIR spectra during the reactions was measured for 15 min at each temperature. The FTIR spectra of adsorbed species were obtained by subtracting the spectra before the reaction at the same temperature. The total gas flowing rate in all of the reactions was adjusted to GHSV = 30,000 h⁻¹, which was used for the activity tests in the fixed-bed reactor.

3. Results and discussion

3.1. Catalytic performance in PROX and CO + O₂

Fig. 1 shows the effects of reaction temperature on the performance of the PROX and CO + O₂ reactions. K-Pt/Al₂O₃ (10) showed much higher activity and selectivity than all of the Pt/Al₂O₃ catalysts in the PROX reaction [7,8]. The CO conversion in the PROX on K-Pt/Al₂O₃ (10) reached almost 100% in

the temperature range of 383–430 K. This behavior is useful, because it avoids the need for careful temperature control. In particular, according to our previous report, K-Pt/Al₂O₃ (10) gave CO concentrations < 10 ppm as a result of the PROX reaction in the temperature range of 375–410 K [7]. As shown in Fig. 1a, CO conversion was much higher in the PROX reaction than in the CO + O₂ reaction, suggesting that the presence of H₂ significantly promotes CO oxidation on K-Pt/Al₂O₃ (10). In contrast, as shown in Fig. 1b, CO conversion in the PROX reaction on Pt/Al₂O₃ [773] was lower than that in the CO + O₂ reaction at the reaction temperatures above 420 K. This can be related to the low selectivity of CO oxidation in PROX on Pt/Al₂O₃ [773]. The amounts of CO and H₂ adsorption on K-Pt/Al₂O₃ (10) and three Pt/Al₂O₃ catalysts are given in Table 1. The adsorption of the Pt/Al₂O₃ catalysts decreased gradually with increasing calcination temperature due to aggregation of Pt metal particles. Note that the CO adsorption of K-Pt/Al₂O₃ (10) was comparable to that of Pt/Al₂O₃ [823]. Based on the result of CO adsorption, it is possible to estimate the turnover frequency (TOF) of CO oxidation, as also given in Table 1. Regarding the Pt/Al₂O₃ catalysts, the TOF in PROX increased slightly with decreasing adsorption and metal dispersion. This tendency agrees with previously reported findings [33]. It has been reported that flat surfaces have a significantly higher CO oxidation activity per surface site compared with low-coordination edge and corner atoms in the PROX reaction [33]. In addition, it is characteristic that K-Pt/Al₂O₃ (10) gave much higher TOF of CO oxidation

Table 1
Adsorption amount of H₂, CO and TOF of CO₂ formation over K–Pt/Al₂O₃ and Pt/Al₂O₃ catalysts at 363 K

Catalyst	Calcination temperature (K)	Adsorption amount		TOF ($\times 10^{-3} \text{ s}^{-1}$) ^a		
		H/Pt ^b	CO/Pt ^b	CO + O ₂ ^c	CO + O ₂ + H ₂ ^d	CO + H ₂ O ^e
K–Pt/Al ₂ O ₃ (10)	773	0.38	0.40	5.4	32 ^f	1.3
Pt/Al ₂ O ₃ [773]	773	0.70	0.52	1.0	1.9	0.03
Pt/Al ₂ O ₃ [823]	823	0.53	0.37	–	2.2	–
Pt/Al ₂ O ₃ [873]	873	0.14	0.14	–	2.6	–

^a TOF of CO oxidation is calculated on the basis of CO/Pt.

^b Irreversible adsorption of H₂ and CO at room temperature.

^c 0.2% CO, 0.2% O₂, He balance.

^d 0.2% CO, 0.2% O₂, 75% H₂, He balance.

^e 0.2% CO, 3% H₂O, He balance.

^f The TOF was calculated by an extrapolating method in the Arrhenius plot at the temperature range of 323–353 K because K–Pt/Al₂O₃ (10) gave 88% CO conversion at 363 K.

in PROX than the Pt/Al₂O₃ catalysts. Furthermore, the TOF in PROX was much higher than that in CO + O₂ on K–Pt/Al₂O₃ (10). One of the promoting mechanisms of H₂ to CO oxidation may be due to the water–gas shift reaction originating from H₂ oxidation to H₂O on the basis of previous reports [9,23–27]. Therefore, the activity of the water–gas shift reaction was also measured; the TOFs obtained are given in Table 1. The TOFs of the water–gas shift reaction were much lower than those in the PROX and CO + O₂ reactions, and the promotion of H₂ to CO oxidation cannot be explained by the water–gas shift reaction in the present case.

3.2. Catalyst characterization by TEM, EXAFS, and XANES

Fig. 2 shows TEM images of the Pt/Al₂O₃ [773] and K–Pt/Al₂O₃ (10) catalysts. The average particle sizes of Pt/Al₂O₃ [773] and K–Pt/Al₂O₃ (10) were determined to be 0.5 ± 0.1 and 2.0 ± 0.3 nm, respectively. The tendency for K–Pt/Al₂O₃ (10) to have lower dispersion than Pt/Al₂O₃ [773] agrees well with the results on adsorption (Table 1).

Fig. 3 shows the result of Pt L₃-edge EXAFS analysis of these catalysts, and Table 2 gives curve-fitting results. The Pt–Pt and Pt–O bonds were required for the curve fitting of Pt/Al₂O₃ [773] and [823], although the contribution of the Pt–O bond was rather small. This suggests that highly dispersed Pt metal particles interact with the surface of the Al₂O₃ support. The coordination number of the Pt–Pt bond on Pt/Al₂O₃ increased monotonously with increasing calcination temperature. We conclude that aggregation of Pt metal particles occurs by calcination at higher temperatures. The coordination number of the Pt–Pt bond on K–Pt/Al₂O₃ (10) was located between that of Pt/Al₂O₃ [773] and [823], and the tendency was similar to that of the adsorption amount of CO. This may be related to the neutralization of the acidic properties of Al₂O₃, which can contribute to the enhanced metal dispersion.

Fig. 4 shows the results of Pt L₃-edge XANES spectra, and Table 3 gives the results of the XANES analysis. The white line intensity of Pt L₃-edge is known to be an informative indication of the electronic state of Pt; the larger white line is due to the greater electron vacancy in d-orbital [60]. As reported previously, a relative electron deficiency of the Pt species can be determined based on the white line intensity [56–59].

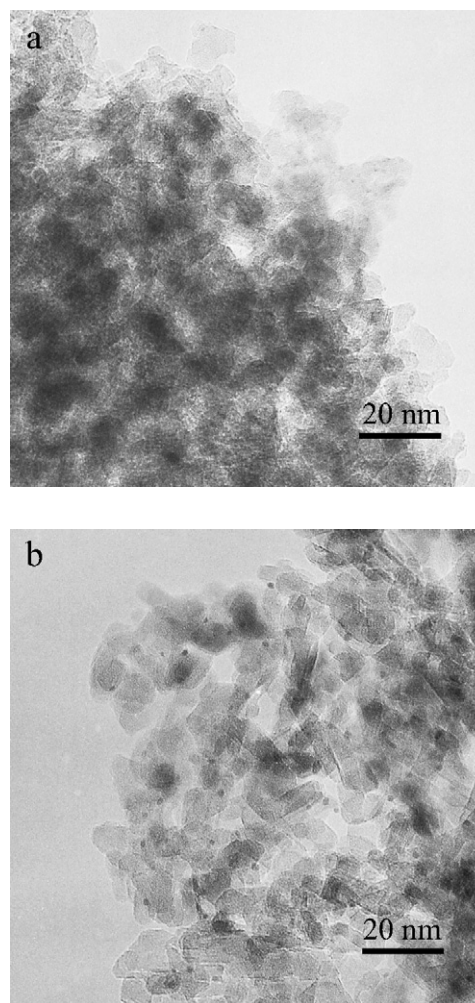


Fig. 2. TEM images of (a) fresh Pt/Al₂O₃ [773] and (b) K–Pt/Al₂O₃ (10) after H₂ reduction.

For the Pt/Al₂O₃ catalysts, the relative electron deficiency decreased gradually with increasing calcination temperature. This may be associated with the decreased contribution of the Pt–O bond in EXAFS results as well as the decreased metal dispersion. On the other hand, the relative electron deficiency of K–Pt/Al₂O₃ (10) was positioned between that of Pt/Al₂O₃ [773] and [823].

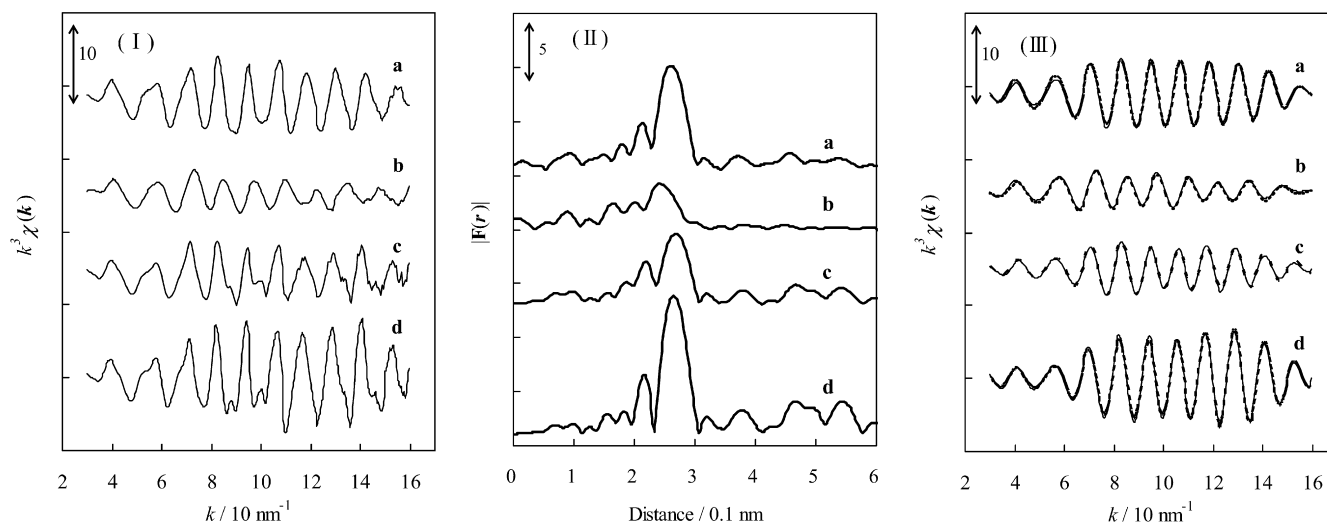


Fig. 3. Results of Pt L_{3} -edge EXAFS analysis of K–Pt/Al $_2$ O $_3$ (10) and Pt/Al $_2$ O $_3$ catalysts after the H $_2$ reduction. (I) k^3 -weighted EXAFS oscillations. (II) Fourier transforms of k^3 -weighted Pt L_{3} -edge EXAFS, FT range: 30–160 nm $^{-1}$. (III) Fourier filtered EXAFS data (—) and calculated data (---). Fourier filtering range: 0.16–0.31 nm: (a) K–Pt/Al $_2$ O $_3$ (10), (b) Pt/Al $_2$ O $_3$ [773], (c) Pt/Al $_2$ O $_3$ [823], (d) Pt/Al $_2$ O $_3$ [873].

Table 2

Curve fitting results of Pt L_{3} -edge EXAFS of K–Pt/Al $_2$ O $_3$ (10) and Pt/Al $_2$ O $_3$ catalysts after H $_2$ reduction^a

Catalysts	Shells	C.N. ^b	R (10 $^{-1}$ nm) ^c	σ (10 $^{-1}$ nm) ^d	ΔE_0 (eV) ^e	R_f (%) ^f
Pt/Al $_2$ O $_3$ [773]	Pt–Pt	5.9 ± 0.7	2.65 ± 0.007	0.094 ± 0.007	−4.7 ± 1.8	0.94
	Pt–O	0.9 ± 0.2	2.03 ± 0.026	0.065 ± 0.044	−5.7 ± 7.1	
Pt/Al $_2$ O $_3$ [823]	Pt–Pt	7.6 ± 0.6	2.78 ± 0.002	0.093 ± 0.002	6.5 ± 0.5	1.0
	Pt–O	0.6 ± 0.5	2.12 ± 0.030	0.092 ± 0.066	2.0 ± 6.9	
Pt/Al $_2$ O $_3$ [873]	Pt–Pt	9.5 ± 0.4	2.78 ± 0.002	0.082 ± 0.001	1.6 ± 0.6	0.66
K–Pt/Al $_2$ O $_3$ (10)	Pt–Pt	8.5 ± 0.3	2.74 ± 0.003	0.080 ± 0.012	−0.2 ± 0.8	0.69

^a Sample pretreatment: reduction (H $_2$, 773 K, 1 h).

^b Coordination number.

^c Bond distance.

^d Debye–Waller factor.

^e Difference in the origin of photoelectron energy between the reference and the sample.

^f Residual factor, Fourier filtering range: 0.16–0.38 nm.

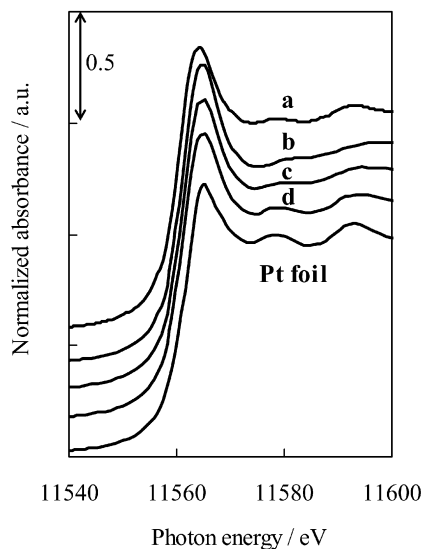


Fig. 4. Pt L_{3} -edge XANES spectra of K–Pt/Al $_2$ O $_3$ (10) and Pt/Al $_2$ O $_3$ catalysts: (a) K–Pt/Al $_2$ O $_3$ (10), (b) Pt/Al $_2$ O $_3$ [773], (c) Pt/Al $_2$ O $_3$ [823], (d) Pt/Al $_2$ O $_3$ [873].

Table 3

Results of Pt L_{3} -edge XANES analysis of K–Pt/Al $_2$ O $_3$ (10) and Pt/Al $_2$ O $_3$ catalysts

Catalysts	ΔA^a	A^b	$\Delta A/A^c$
K–Pt/Al $_2$ O $_3$ (10)	0.78	–	0.102
Pt/Al $_2$ O $_3$ [773]	0.83	–	0.108
Pt/Al $_2$ O $_3$ [823]	0.66	–	0.085
Pt/Al $_2$ O $_3$ [873]	0.58	–	0.074
Pt foil	0.0	7.70	0

^a Area difference between catalysts and Pt-foil (11540–11566 eV).

^b White line area of Pt foil.

^c Relative electron deficiency.

To facilitate discussion of the electronic state of the catalysts considering the Pt metal particle size, Fig. 5 shows the relationship between the coordination number of the Pt–Pt bond obtained from EXAFS and the relative electron deficiency from XANES. In the Pt/Al $_2$ O $_3$ catalysts, the relative electron deficiency decreased gradually with increasing coordination number of the Pt–Pt bond. In contrast, K–Pt/Al $_2$ O $_3$ (10) is far different than the relationship of the Pt/Al $_2$ O $_3$ catalysts, which means

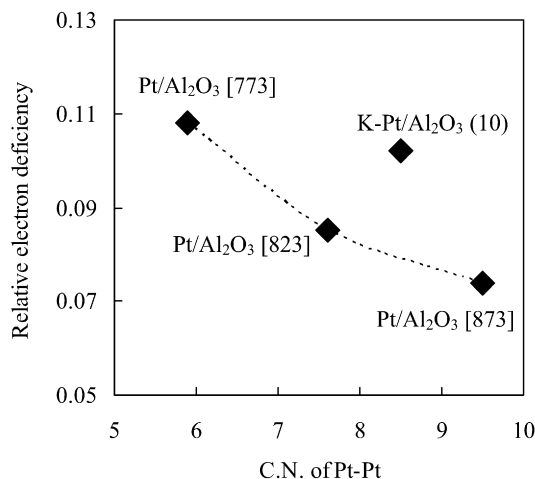


Fig. 5. Relation between the relative electron deficiency from XANES and the coordination number of the Pt–Pt bond from EXAFS of K–Pt/Al₂O₃ (10) and Pt/Al₂O₃ catalysts.

that Pt metal particles in K–Pt/Al₂O₃ (10) have a greater electron deficiency for the large Pt–Pt coordination number, possibly due to the modification of potassium. The additive effect of alkali metal to metal surfaces can be explained by electron transfer from the alkali metal to the metal surface [61–63]. This tendency is opposite to the results given earlier. The difference is due to the chemical state of alkali metal; here potassium is present as a cation, not metallic. The chemical state of the potassium was investigated by TPR with H₂. In the profile, the H₂ consumption peak due to the reduction of potassium ions to metal species was not observed, indicating that the potassium was not metallic even after H₂ reduction.

3.3. Behavior of adsorbed CO during the reaction using *in situ* FTIR

Fig. 6 shows the effect of evacuation temperature on IR spectra of CO adsorption over K–Pt/Al₂O₃ (10) and Pt/Al₂O₃ [773]. On K–Pt/Al₂O₃ (10), three peaks were observed. The peaks at 2059 and 1979 cm⁻¹ can be assigned to linear and bridge CO on Pt, respectively [51]. Note that the peak observed at 1760 cm⁻¹ was not observed on Pt/Al₂O₃; it has been suggested that this peak can be assigned to a threefold-coordinated CO species on the Pt atoms interacting with potassium species [51]. Linear, bridge, and threefold CO are denoted as L-CO, B-CO, and T-CO, respectively. The changes in the peak intensities are plotted in Fig. 6III. Almost all of the CO adsorbed on K–Pt/Al₂O₃ (10) was desorbed at 513 K; in contrast, a significant amount of CO remained on Pt/Al₂O₃ [773] even at 633 K. This indicates that the interaction of CO with K–Pt/Al₂O₃ (10) is much weaker than that with Pt/Al₂O₃ [773]. This finding agrees with previously reported results [51] and also can be related to the higher relative electron deficiency of K–Pt/Al₂O₃ (10).

Fig. 7 shows the temperature dependence of IR spectra of K–Pt/Al₂O₃ (10) during the PROX and CO + O₂ reactions and the introduction of CO. The spectrum during the introduction of CO at 313 K was almost the same as that shown in Fig. 6I, but with the difference that CO can be adsorbed even at 453 K

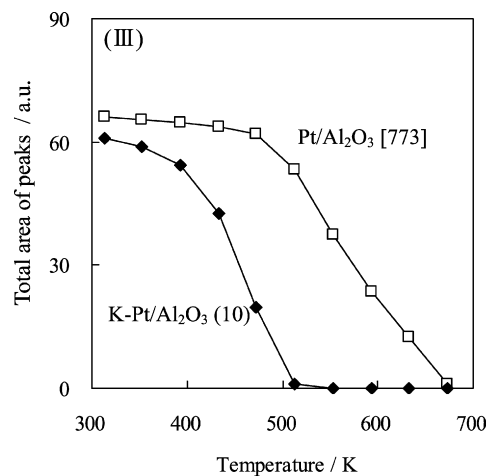
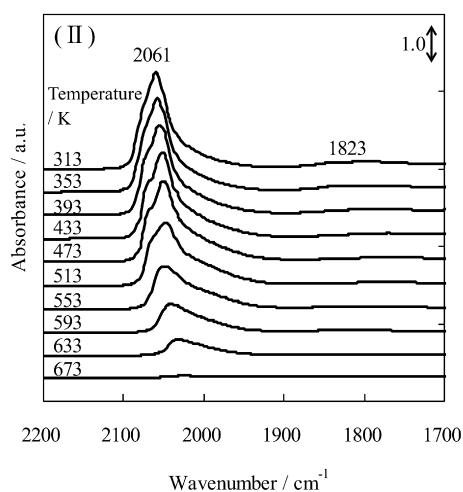
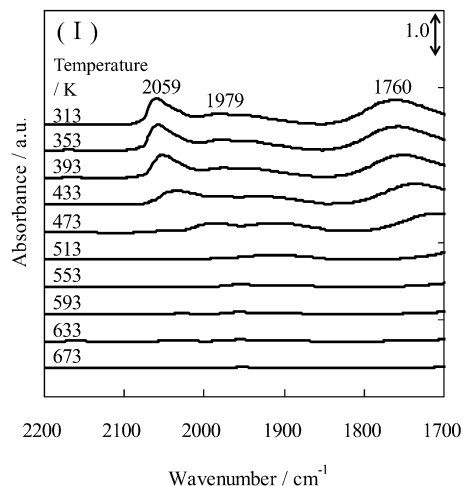


Fig. 6. Effect of evacuation temperature on IR spectra of adsorbed CO on (I) K–Pt/Al₂O₃ (10) and (II) Pt/Al₂O₃ [773] catalysts, and (III) temperature dependence of total area of the CO adsorption peaks on the catalysts. The samples were exposed to 0.3 kPa CO at 313 K and evacuated.

in the presence of gas-phase CO (Fig. 7c). The peak intensities of L-CO, B-CO, and T-CO are plotted in Fig. 7f. The order of the peak intensity in this temperature range was as follows: T-CO > B-CO > L-CO. In contrast, in the CO + O₂ reaction (Fig. 7b), the shape of the spectra differed from that for the introduction of CO. As shown in Fig. 7e, the order of the peak

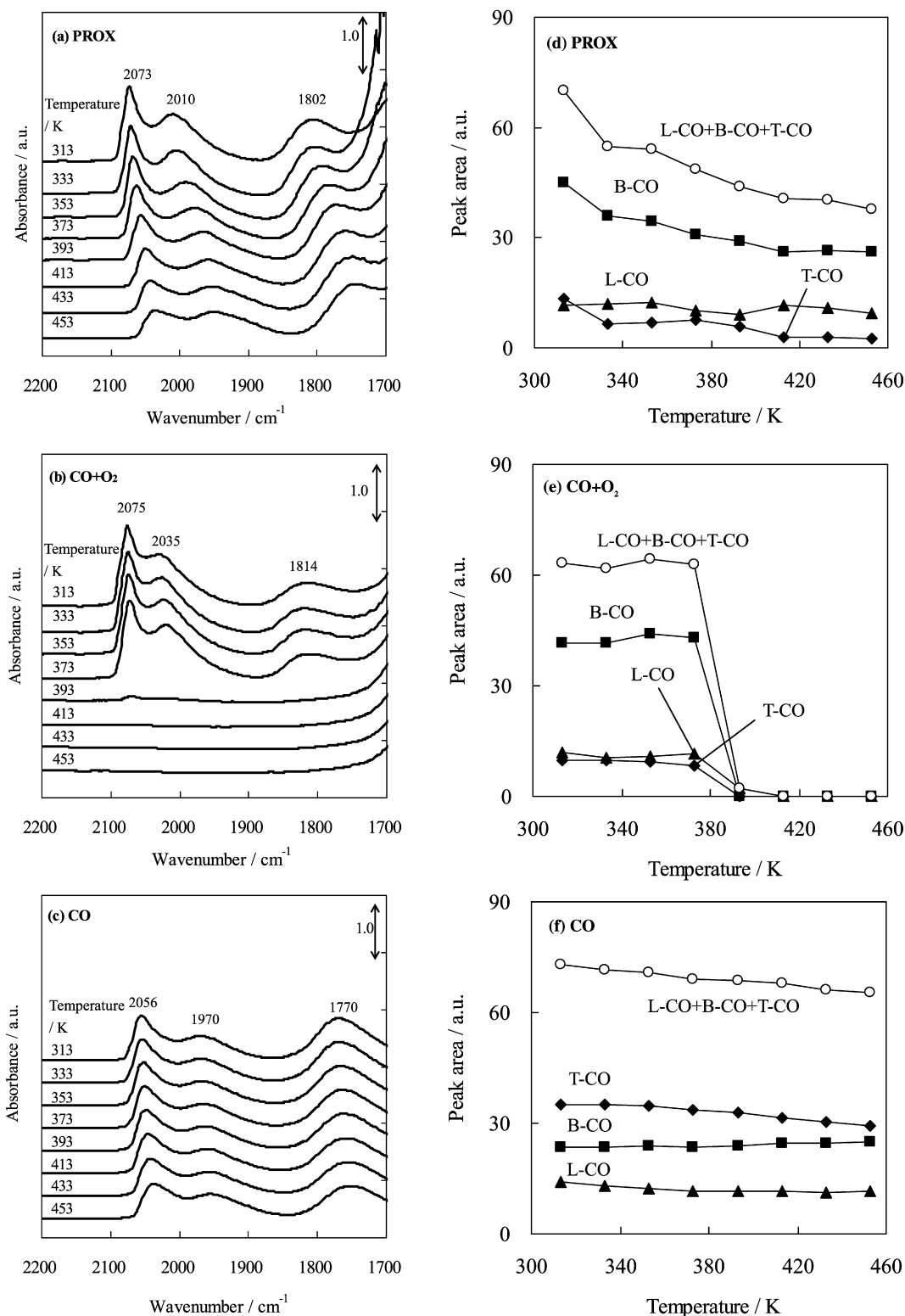


Fig. 7. Effect of temperature on IR spectra of K-Pt/Al₂O₃ (10) catalyst during PROX (a), CO + O₂ (b) reactions and CO (c) introduction, (d–f) area of each peak as a function of temperature. Reaction conditions: PROX: 0.2% CO, 0.2% O₂, 75% H₂, He balance; CO + O₂: 0.2% CO, 0.2% O₂, He balance; CO: 0.2% CO, He balance.

intensity at 313–373 K was B-CO > L-CO ≈ T-CO. The intensity of T-CO decreased and that of B-CO increased significantly compared with that seen during the introduction of CO. Another important point is that all these three peaks were shifted

to higher wavenumber (about 20–60 cm⁻¹) during the CO + O₂ reaction compared with during the introduction of CO. According to the previous report, adsorbed oxygen atoms occupy the threefold hollow sites on the Pt(111) surface [64]. In the

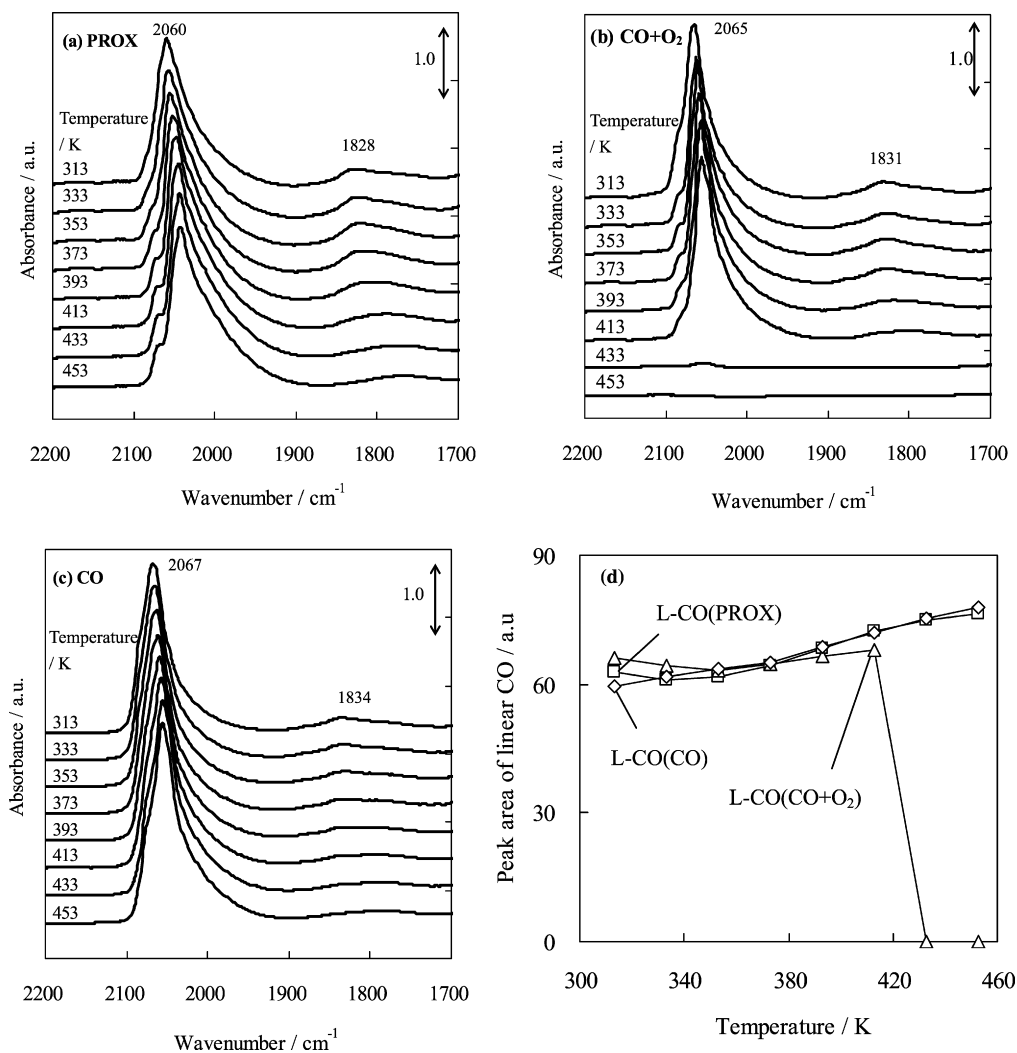


Fig. 8. Effect of temperature on IR spectra of Pt/Al₂O₃ catalyst during PROX (a), CO + O₂ (b) reactions and CO (c) introduction. (d) area of the linear CO peak as a function of temperature. (□) L-CO(PROX), (△) L-CO(CO + O₂), (◇) L-CO(CO). Reaction conditions: PROX: 0.2% CO, 0.2% O₂, 75% H₂, He balance; CO + O₂: 0.2% CO, 0.2% O₂, He balance; CO: CO 0.2%, He balance.

coadsorption of oxygen and CO atoms, oxygen atoms are adsorbed on the threefold site and CO atoms are adsorbed mainly on the on-top site over Pt(111), Pd(111), and Rh(111) [64,65]. The coadsorption significantly affects the site of CO adsorption, suggesting that the CO adsorption site can be shifted to a site with lower coordination number. This can explain the change in adsorption site during the CO + O₂ reaction. In addition, the peak position of adsorbed CO was shifted to a higher wavenumber by the coordination of oxygen atoms [65]. From the comparison of the CO + O₂ reaction and the introduction of CO, the peak shift and the ratio change in the CO adsorption sites suggest that coadsorption of CO and oxygen occurred during the CO + O₂ reaction. In addition, the increased absorbance at around 1700 cm⁻¹ may be due to adsorbed carbonate species originating from CO₂ produced by CO oxidation. Furthermore, in the case of CO + O₂, the peaks disappeared suddenly above 393 K (Fig. 7b). This represents the increased oxygen coverage and decreased CO coverage at higher reaction temperatures, which is expected based on the kinetics of CO oxidation with O₂ [66,67].

Figs. 7a and 7b show the behavior during this PROX reaction. At 313 K, the spectrum of PROX was similar to that of CO + O₂, with the order B-CO > L-CO ≈ T-CO. However, the shift of B-CO and T-CO was smaller in PROX than in CO + O₂. Note that the total peak area (L-CO + B-CO + T-CO; Fig. 7d) of PROX decreased slightly with increasing reaction temperature, and at 313–373 K, the decrease in PROX was more significant than that in CO + O₂. As shown in Fig. 7c, CO can be adsorbed on K-Pt/Al₂O₃ (10) when CO is present in the gas phase. This result suggests the presence of another adsorbed species with considerable coverage during the PROX reaction. Considering that the peak shift of PROX is smaller than that of CO + O₂, the adsorbed species can have less ability to accept electrons from Pt than oxygen atoms. It is expected that adsorbed species can be formed in the simultaneous presence of H₂ and O₂, and that candidates of the species are H₂O₂ and OOH. However, considering that Pt is usually unsuitable for the production of H₂O₂ from H₂ and O₂, these species are unlikely. Another plausible candidate is hydroxide species (OH). The OH group may be observed in FTIR spectra in higher wavenumber regions; how-

ever, such observation is difficult, because the peaks due to H₂O (a byproduct of the PROX reaction) overlap, and thus we do not yet have direct evidence of the OH group on Pt. The species and the reaction mechanism are discussed in more detail later.

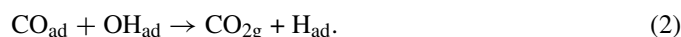
Fig. 8 shows the temperature dependence of IR spectra of Pt/Al₂O₃ [773] during the PROX and CO + O₂ reactions and the introduction of CO. For Pt/Al₂O₃ [773], the spectra under these three conditions seemed to be similar below 433 K. This means that the coverage of adsorbed CO was close to the saturation level, and the coverage of coadsorbed species was rather low. The very small differences in the peak positions support this interpretation. At temperatures above 443 K in the CO + O₂ reaction, the peaks disappeared, as they did for K–Pt/Al₂O₃ (10), although the temperature on Pt/Al₂O₃ [773] was much higher than that on K–Pt/Al₂O₃ (10). This can be explained by the stronger interaction of CO with Pt/Al₂O₃ [773], as shown in Fig. 6.

3.4. Promoting effect of potassium on preferential CO oxidation over Pt/Al₂O₃

The addition of potassium weakened the interaction of Pt and CO, possibly due to the greater electron deficiency of the Pt species. This can contribute to high activity at lower reaction temperatures. Another important finding is that the adsorption site of CO was changed drastically. On K–Pt/Al₂O₃ (10), bridge and three-fold hollow CO species were clearly observed. The reason for the adsorption site change is not clear at present, but it may be related to the change in the electronic state of Pt modified by potassium. Based on the results of in situ FTIR observation, the coverage of CO on K–Pt/Al₂O₃ (10) during the PROX reaction was decreased, suggesting the presence of another coadsorbed species than oxygen atom. This species can promote CO oxidation. One possible candidate is the OH group, which can be formed by adsorbed hydrogen and oxygen atoms. It has been reported that the OH group promoted CO oxidation on Pt(111) [63,68], as described below:



and



These reaction formulas correspond to the reaction route via OH species as an autocatalytic mechanism [68]. In fact, the presence of H₂ enhanced the CO oxidation activity on Pt/Al₂O₃ at reaction temperatures below 420 K (Fig. 1b); however, the effect was as significant as that on K–Pt/Al₂O₃ (10) (Fig. 1a). This difference in the promoting effect of H₂ may be due to the difference in coverage of the OH species. Potassium plays a very important role in the enhancement of OH coverage, for example, by a Coulomb interaction between OH[−] and K⁺. In addition, judging from the low activity of the water–gas shift reaction, this active OH cannot be formed from H₂O in the gas phase.

4. Conclusion

The addition of potassium to Pt/Al₂O₃ significantly enhanced the activity of preferential CO oxidation in an H₂-rich stream. In particular, the presence of H₂ significantly promoted CO oxidation. According to the catalyst characterization by TEM and EXAFS, K–Pt/Al₂O₃ (10) had ca. 2-nm-diameter metal particles. Pt L₃-edge white line analysis revealed that Pt metal particles on K–Pt/Al₂O₃ were electron-deficient compared with those on the Pt/Al₂O₃ with similar metal particle sizes. FTIR observation of CO-TPD demonstrated much weaker CO adsorption on K–Pt/Al₂O₃ than on Pt/Al₂O₃, possibly related to the electron deficiency of K–Pt/Al₂O₃. The FTIR spectra suggest that CO was adsorbed on the bridge and three-fold hollow sites as well as on the on-top site on K–Pt/Al₂O₃. This behavior differed from that on Pt/Al₂O₃. In situ FTIR observations under the PROX conditions on K–Pt/Al₂O₃ at the low temperatures at which the PROX reaction proceeds indicated less CO adsorption compared with that in the CO + O₂ reaction and the introduction of CO. This suggests that the adsorbed species originating from H₂ and O₂ (e.g., the OH species) could be present on the surface and could promote CO oxidation.

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